

## Qualities:

XP	<b>Xtreme Performance:</b> Our best product, (also known as HP+ / UM1+ / HQ)
HP	<b>High Performance</b> (also known as UM1)
HPF	<b>High Performance Facet:</b> Same as HP with facet ground clearance angle
SP	<b>Standard Performance</b>
SPF	<b>Standard Performance Facet:</b> Same as SP with facet ground clearance angle

## Material / Types:

SC	Solid carbide
INS	With inserts
R+	*Roughing/finishing - semi finish special profile. Roughing cutter for finish cutting

## Coatings:

C7	Surface coating suitable for board material
C8	Surface coating suitable for solid wood

## Abbreviations used in product texts:

Pos	Positive spiral with upwards chip pressure
Neg	Negative spiral with downwards chip pressure
R	Right hand rotation
L	Left hand rotation
P/R	*Positive spiral / Right hand rotation
P/L	*Positive spiral / Left hand rotation
N/R	*Negative spiral / Right hand rotation
N/L	*Negative spiral / Left hand rotation
f/HPL	Suitable for High Pressure Laminate
f/Alu	Suitable for Aluminium
f/akryl	Suitable for Acrylic Plastic
S	Shank dimension
Z	Number of Flutes
Up/ Down	*Upcut helix and downcut helix for best finishing on both side of the panel
Polished	With polished flute for optimal chip flow

