

Tooth Form

Regular Tooth The most commonly used tooth shape. Ideally suited for both cut-off and contour sawing of most materials. For cutting thin materials where a fine finish is required.	 Regular
Standard Tooth Deep gullets with evenly spaced teeth. A good general purpose blade design for a wide range of applications.	 Standard
Hook Tooth Positive 10° rake angle helps the blade to feed into the material more aggressively, resulting in a higher cutting rate. Recommended for long cuts into thicker wood, hardwood and plastic.	 Hook

Tooth Sets

Raker Tooth Set The Raker Tooth Set consists of three tooth sequence – left, right, straight. Designed for cutting thick, solid materials on horizontal cut-off machines. Also used for contour cutting and resawing on vertical band machines.	
Alternate Tooth Set In an Alternate Tooth Set, one tooth goes left, the next one goes right, then left, right, etc. There is no raker tooth. Designed for cutting wood. Provides faster, smoother cuts.	