

Miniature Round Corner Milling Cutters 4 Flutes

Chamfering	N		P		M	
Working Material	Copper Alloy		Carbon Steel		Stainless Steel	
Properties	-		-		High machinability	
Cutting Depth, Ap (mm)	-		-		-	
Cutting Width, Ae (mm)	-		-		-	
D (mm)	Vc (m/min)	Fz (mm)	Vc (m/min)	Fz (mm)	Vc (m/min)	Fz (mm)
1.0	225	0.010	130	0.005	80	0.005
1.5		0.014		0.006		0.005
2.0		0.018		0.007		0.005
2.5		0.018		0.009		0.006



N

P

M



P

Recommended Cutting Data

Note: These recommended cutting conditions indicate just references. It should be adjusted due to different cutting conditions.