

Multi-Purpose Endmills 2 Flutes

SE 30

Chamfering	N		P		M	
Working Material	Copper Alloy		Carbon Steel		Stainless Steel	
Properties	-		-		High machinability	
Cutting Depth, Ap (mm)	-		-		-	
Cutting Width, Ae (mm)	-		-		-	
D (mm)	Vc (m/min)	Fz (mm)	Vc (m/min)	Fz (mm)	Vc (m/min)	Fz (mm)
3	225	0.004	130	0.005	80	0.004
4		0.006		0.007		0.004
5		0.009		0.009		0.006
6		0.012		0.012		0.009
8		0.015		0.016		0.012
10		0.021		0.021		0.015
12		0.025		0.025		0.018
16		0.037		0.037		0.028
20		0.049		0.046		0.037



Recommended Cutting Data

Note: These recommended cutting conditions indicate just references. It should be adjusted due to different cutting conditions.